M1.(a) (i) $(CH_3)_2CHOH + (CH_3CO)_2O \rightarrow CH_3COOCH(CH_3)_2 + CH_3COOH$

Allow *$CH_3CO_2CH(CH_3)_2$ and CH_3CO_2H*

Ignore $(CH_3)_2-C$ in equation

1

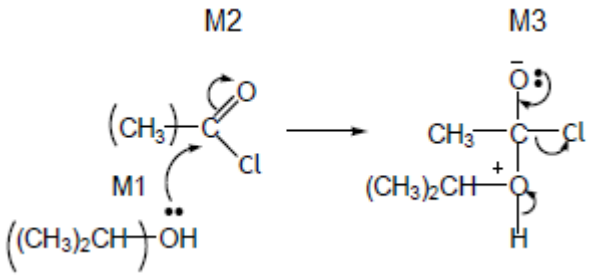
(1)-methylethyl ethanoate OR

Propan-2-yl ethanoate

Ignore extra or missing spaces, commas or hyphens

1

(ii)



M4 for 3 arrows and lp

NO Mark for name of mechanism

M1 for lone pair on O and arrow to C or to mid-point of space between O and C

M2 for arrow from C=O bond to O

- *M2 not allowed independent of M1, but allow M1 for correct attack on C+*
- *+ rather than δ+ on C=O loses M2*
- *If Cl lost with C=O breaking, max1 for M1*

M3 for correct structure <u>with charges</u> (penalise wrong alcohol here) but lone pair on O is part of M4

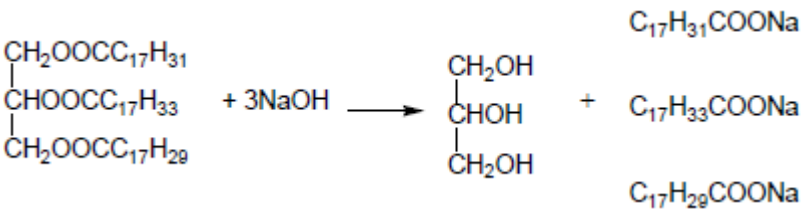
Penalise $(CH_3)_2-C$ in M3

M4 for lone pair on O and three arrows

- *Only allow M4 after correct / very close M3*
- *M4 can be gained over more than one structure*
- *Ignore Cl^- removing H^+*

4

(b) (i)



Penalise covalent Na e.g. -O-Na

LHS 1
RHS 1

(ii) $C_{17}H_{33}COOCH_3$

Allow $C_{19}H_{36}O_2$

1

[9]

M2.(a) (i) M_r N−phenylethanamide = 135.0

1

Theoretical yield = 135.0 × 2 (1.15 / 284.1) = 1.09 g

1

Answer recorded to 3 significant figures.

1

(ii) $\frac{0.89}{\text{Ans to (a)}} \times 100$

= 81.4 %

Mark consequentially to (a)
Allow 81 to 82

1

(b) (i) Dissolve the product in the **minimum** volume of water / solvent (in a boiling tube / beaker)

If dissolving is not mentioned, CE = 0 / 4

1

Hot water / solvent

Steps must be in a logical order to score all 4 marks

1

Allow the solution to cool and allow crystals to form.

1

Filter off the pure product under reduced pressure / using a Buchner funnel and side arm flask

Ignore source of vacuum for filtration (electric pump, water

pump, etc.)

1

(ii) Measure the melting point

1

Use of melting point apparatus or oil bath

1

Sharp melting point / melting point matches data source value

1

(iii) Any **two** from:
Product left in the beaker or glassware
Sample was still wet
Sample lost during recrystallisation.

Do not allow "sample lost" without clarification.

2 Max

(c) An identified hazard of ethanoyl chloride

E.g. "Violent reaction", "harmful", "reacts violently with water"
Do not allow "toxic", "irritant" (unless linked with HCl gas).

1

HCl gas / fumes released / HCl not released when ethanoic anhydride used

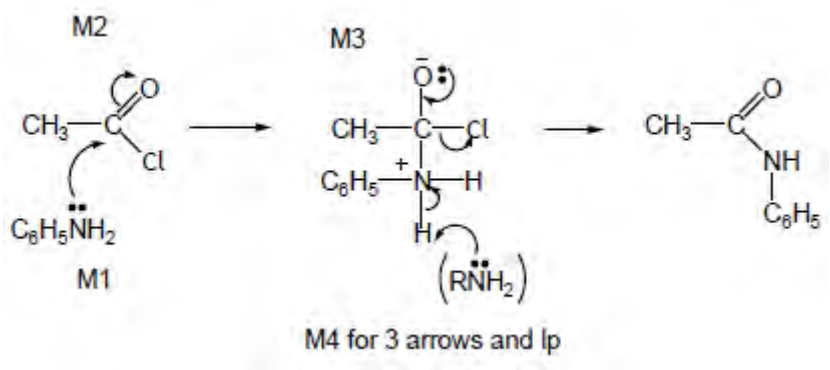
1

[15]

M3.(a) (nucleophilic) addition-elimination

Not electrophilic addition-elimination

1



Allow C_6H_5 or benzene ring
Allow attack by :$NH_2C_6H_5$
M2 not allowed independent of M1, but allow M1 for correct

attack on C+

M3 for correct structure <u>with charges</u> but lone pair on O is part of M4

M4 (for three arrows and lone pair) can be shown in more than one structure

4

(b) **The minimum quantity of hot water was used:**

To ensure the hot solution would be saturated / crystals would form on cooling

1

The flask was left to cool before crystals were filtered off:

Yield lower if warm / solubility higher if warm

1

The crystals were compressed in the funnel:

Air passes through the sample not just round it

Allow better drying but not water squeezed out

1

A little cold water was poured through the crystals:

To wash away soluble impurities

1

(c) Water

Do not allow unreacted reagents

1

Press the sample of crystals between filter papers

Allow give the sample time to dry in air

1

(d) M_r product = 135.0

1

Expected mass = $5.05 \times \frac{135.0}{93.0} = 7.33$ g

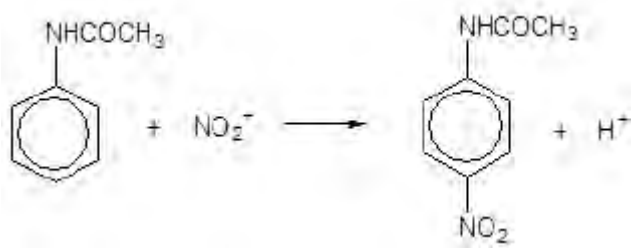
1

Percentage yield = $\frac{4.82}{7.33} \times 100 = 65.75 = 65.8(\%)$

Answer must be given to this precision

1

(e)



OR

$C_6H_5NHCOCH_3 + NO_2^+ \rightarrow C_6H_4(NHCOCH_3)NO_2 + H^+$

1

(f) Electrophilic substitution

1

(g) Hydrolysis

1

(h) Sn / HCl

Ignore acid concentration; allow Fe / HCl

1

[18]